

RAW MATERIAL SPECIFICATION



Material 7102

F-green melon-balls 3/4"-10KG

Date : 27.01.2021

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<i>Origin</i>	Honduras, India, Guatemala, China	<i>Style</i>	Balls, IQF
<i>Variety</i>	Honeydew	<i>Size</i>	22MM (3/4 INCH)
<i>GMO status</i>	Absence cfr EC 1829/2003 and 1830/2003	<i>Ionisation status</i>	No ionisation
<i>Storage temp</i>	-20°C (General)	<i>Assured status</i>	
<i>Agrochemicals</i>	Cfr EC & Ind.Country legislation	<i>Shelf life</i>	24 months
<i>Heavy metals</i>	Cfr EC & Ind.Country legislation		
<i>Other contam</i>	Cfr EC & Ind.Country legislation		

Allergen status		Nutritional data (per 100g)	
Gluten	-	Energy	135,000 kJ
Crustaceans	-	Energy	31,800 kcal
Eggs	-	Fat	0,000 g
Fish	-	Saturated Fatty Acids	0,000 g
Peanuts	-	Carbohydrates	6,300 g
Soybeans	-	Sugars	6,300 g
Milk	-	Fibers	0,600 g
Nuts	-	Proteins	0,900 g
Celery	-	Salt	0,050 g
Mustard	-	Sodium	20,000 mg
Sesame seeds	-		
Sulphur dioxide / sulphites	-		
Lupin	-		
Molluscs	-		

Packaging	
Presentation	Correct size for product, Clean, Undamaged, including pallet. Fits pallet. Interlocked stowage
Markings	Large, Clear & Fully legible. Shall include: Title, Style, Weight, Production/Lot Code & BBE Producer Name & Address, Veterinarian code if applicable
Seals	100% closed, strong neat. Cases: BLUE tape well adhered to case, Liner not trapped. Outer flaps of case to meet. Bins covered by fixed plastic cover
Inner Liner Status	BLUE coloured Food Contact grade poly. Folded over product to completely enclose and protect contents. Strong enough to allow de-boxing without tearing

Production Control	
HACCP	A HACCP plan has to be implemented.
Metal Detection	Detector to reject test pieces #in-pack" min 2.5mm Ferrous, 3.0mm Non-ferrous & 4.0mm Stainless steel
Temperature checks	Final Packed product temperature not to be warmer than -18°C (frozen) or 6°C (chilled)
Weight Control Checks	No under weights to be packed. None < nom.wght or if applicable conf metrological wght "e"

Declaration
green melon

Composition			
Composition Code	Description	Country of origin	Amount

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Composition			
Composition Code	Description	Country of origin	Amount
	MELON		

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PHYSICAL QUALITY

Insp. char	Description	Inspection Method	UoM	Under limit	Target	Upper limit
Clumps	Clumps: More than 3 pieces welded together which cannot be separated	/10000G	M%	0	0	7
Clumps	Clumps: More than 3 pieces welded together which cannot be separated	/10000G	M%	0	0	7
Colour physical	Colour physical: Any balls of conspicuously different colour to majority of sample	/1000G	M%	0	0	5
Colour physical	Colour physical: Any balls of conspicuously different colour to majority of sample	/1000G	M%	0	0	5
EVM Skin	EVM Skin: Any loose pips or outer skin material	/10000G		0	0	0
EVM Skin	EVM Skin: Any loose pips or outer skin material	/10000G		0	0	0
EVM	EVM: Any vegetable material from the product plant	/10000G		0	0	0
EVM	EVM: Any vegetable material from the product plant	/10000G		0	0	0
Foreign EVM	Foreign EVM: Any non-toxic vegetable material not of the product plant	/10000G		0	0	0
Foreign EVM	Foreign EVM: Any non-toxic vegetable material not of the product plant	/10000G		0	0	0
Foreign Material	Foreign Material: Any foreign non-vegetable material or toxic vegetable material	/10000G		0	0	0
Foreign Material	Foreign Material: Any foreign non-vegetable material or toxic vegetable material	/10000G		0	0	0
Major Blemish	Major Blemish: Any ball blemished with a discoloured area <6mm diameter	/1000G		0	0	0
Major Blemish	Major Blemish: Any ball blemished with a discoloured area <6mm diameter	/1000G		0	0	0
Malformed/Bad shape	Malformed/Bad shape: Any balls with more than 20% missing but not passing through 20mm hole	/1000G	M%	0	0	10
Malformed/Bad shape	Malformed/Bad shape: Any balls with more than 20% missing but not passing through 20mm hole	/1000G	M%	0	0	10
Minor Blemish	Minor Blemish: Any ball blemished with a discoloured area<3mm diameter	/1000G	PC	0	0	1
Minor Blemish	Minor Blemish: Any ball blemished with a discoloured area<3mm diameter	/1000G	PC	0	0	1
Over Size	Over Size: Any balls which do not pass through a round hole of 30mm diameter	/1000G		0	0	0
Over Size	Over Size: Any balls which do not pass through a round hole of 30mm diameter	/1000G		0	0	0
Over Size	Over Size: Any balls which do not pass through a round hole of 25mm diameter	/1000G	M%	0	0	5
Over Size	Over Size: Any balls which do not pass through a round hole of 25mm diameter	/1000G	M%	0	0	5
Rotten	Rotten: Any mouldy or rotten fruit	/1000G		0	0	0

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Rotten	Rotten: Any mouldy or rotten fruit	/1000G		0	0	0
Under Size	Under Size: Any balls or pieces of balls which pass through round 20mm hole	/1000G	M%	0	0	5
Under Size	Under Size: Any balls or pieces of balls which pass through round 20mm hole	/1000G	M%	0	0	5

ORGANOLEPTIC QUALITY

Insp. char	Description	Inspection Method	UoM	Under limit	Target	Upper limit
Colour	Colour: Uniform fresh ripe fruit colour typical of the variety. No browning or signs of oxidation			0	OK/NOK	0
Colour	Colour: Uniform fresh ripe fruit colour typical of the variety. No browning or signs of oxidation			0	OK/NOK	0
Flavour	Flavour: Fresh sharp typical of melon, no musty or stale/fermented taints			0	OK/NOK	0
Flavour	Flavour: Fresh sharp typical of melon, no musty or stale/fermented taints			0	OK/NOK	0
Odour	Odour: Fresh typical of melon fresh, no stale, 'off' or sour odours			0	OK/NOK	0
Odour	Odour: Fresh typical of melon fresh, no stale, 'off' or sour odours			0	OK/NOK	0
Texture	Texture: Uniform firm but not hard, no excessive soft or mushy			0	OK/NOK	0
Texture	Texture: Uniform firm but not hard, no excessive soft or mushy			0	OK/NOK	0

MICROBIOLOGICAL STANDARDS

Insp. char	Description	Inspection Method	UoM	Under limit	Target	Upper limit
E.coli		CFU/G		0	10	100
E.coli		CFU/G		0	10	100
Listeria mono.		CFU(25)G		0	0	0
Listeria mono.		CFU(25)G		0	0	0
Salmonella		CFU/25G		0	0	0
Salmonella		CFU/25G		0	0	0
Total Plate Count		CFU/G		0	100000	1000000
Total Plate Count		CFU/G		0	100000	1000000
Yeast and Moulds		CFU/G		0	1000	10000

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Yeast and Moulds		CFU/G		0	1000	10000
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CHEMICAL QUALITY

Insp. char	Description	Inspection Method	UoM	Under limit	Target	Upper limit
Brix				6.50	0	12
Brix				6.50	0	12